

Work Order ID 160461

Friday, April 28, 2017 9:14:30 AM

160461

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Item ID: D2534 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lock Plate
Start Date: 4/28/2017 Start Qty: 47.00 ***47*** Cust Item ID:
Required Date: 5/2/2017 Req'd Qty: 47.00 ***47*** Customer:
Reference: SCHEDULED/S DAS 21
Approvals: Process Plan: 9-89 Date: APR 28 2017 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2534	Rev D								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	1.64							
FLOW CNC Waterjet	1-Cut as per Dwg D2734 Dwg Rev: <u>D</u> Prog Rev: <u>D</u> 2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.47							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.94							
Quality Control									

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>UK01</u>	0.00				<u>53</u>			
130						<u>53</u>	<u>12</u>	<u>17-5-2</u>	
Packaging	Memo	0.47							
Packaging	*****STOCK IN LARGE FAB***** LOCATION WA004								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	4.70							
Quality Control									

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Picklist Print

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Parent Item: D2534

D2534

Parent Item Name: Lock Plate

Start Date: 4/28/2017

Required Date: 5/2/2017

Start Qty: 47.00

Required Qty: 47.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
IPP Rev:B Now on Waterjet 06-06-20 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		110	sf	52.6930	0.0427	2.112526			

M304S11GA

304/316 0.125 Sheet

04/17/15/01

Location

Loc Qty

Loc Code

MAT020

52.69298

M136687

0.40998

M137110

26.2

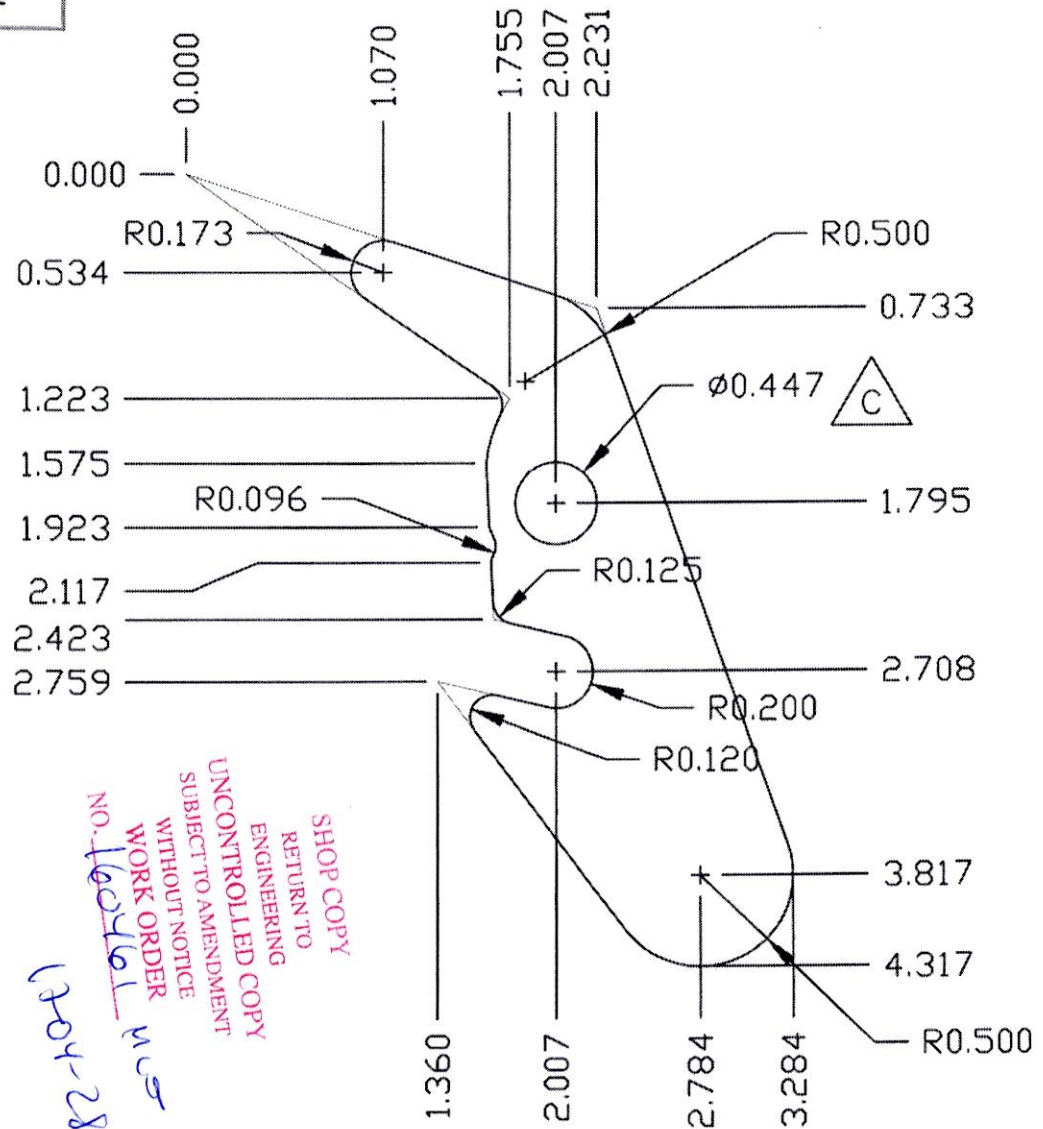
M137263

26.083

2.9

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO. D2534	REV. D SHEET 1 OF 1
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	TITLE LOCK PLATE	SCALE 1:1
DATE 04.12.14			
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED